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D412-698-011
Job Sheet 190397



008297

Part No: D412-698-011

Job Qty: 1 pcs

Part Name: Cabin Door Roller LH Aluminum Door



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/8/19

Job Tracking No:

Due Date: 3/13/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D412-698 REV.G IPP Rev:C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from Step 1,3
KJ/DS IPP Rev:D 08-01-28 change to rev D ECN 1104 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		3/13/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S174139



Part: D412-698-011

Job No: 190397

Serial No/Batch: S174139

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-43 Issue For FAA & STC SR014461

Fgo34

APR 22 2019

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
120	QC 4	1 pcs	3/13/19	0.00 0.00	QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	DAS
					QC 4 - 69	69
					QC 4 - 9	9-89
					QC 4 - 46	DAS
130	Packaging 3-1 - Stock - B4B	1 pcs	3/13/19	0.00 0.00	Packaging 3 - 1 - B4B	69
					Packaging 3 - 2 - B4B	9-89
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
135	DC - 1 - B4B	1 pcs	3/13/19	0.00 0.00	DC - 1 - B4B	DAS
					DC - 2 - B4B	21
140	QC 21 - FG	1 pcs	3/13/19	0.00 0.00	QC 21 - FG - 21	9-89
					QC 21 - FG - 70	DAS
					QC 21 - SA - 53	21
Part Op 110 - Pick Kit						9-89
Descriptions: 120 - (QC4- 100% Inspect kits for completeness) QC4- 100% Inspect kits for completeness						
130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-698-011 Location;FG034						
135 - (Document Control) Photocopy bluefile and create labels per PPP D412-698-011 CHG003						
140 - (QC21- Final Inspection - Work Order Release) QC21- Final Inspection - Work Order Release						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3121-141	Bracket Assembly	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5116152X1 515511122 511001122
D3121-143	Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5103728
D3137-043	Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	515711241
D3183-043	Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5121684
D3199-1	Bracket	9 pcs (9 ea)	110-Packaging 1 - Pick Kit	5113359
D3202-1	Cover	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5070894

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3121-141	3	4	0
	D3121-143	1	2	0
	D3137-043	1	0	0
	D3183-043	1	6	0
	D3199-1	9	37	0
	D3202-1	1	10	0

Part Specifications

Specifications could not be found.

Plex 2/8/19 8:56 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					